

## PROCEDURE 6.020 INSTALL RUDDER PEDALS

**In this procedure...**

The rudder pedals will be installed on the rudder torque tube assembly, the master cylinders will be installed and the break lines connected.

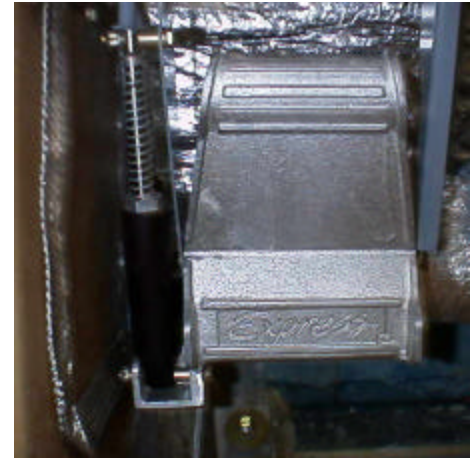
### Materials Supplied

<u>Part Numbers</u>	<u>Qty</u>	<u>Description</u>
114-24-031	4	Pedal, Rudder
112-50-002	4	Master Cylinder
NAS-NAS43DD-26FC	8	Bushing
AN3-17A	8	Bolts
AN3-12	8	Bolts
AN4-7	8	Bolts
AN365-1032	8	Nuts
AN960-10	32	Washers
AN310-3	8	Nuts, Castle
AN310-4	8	Nuts, Castle
AN365-428	16	Nuts
MS24665-134	16	Cotter Pin



**Step 1. Install Rudder Pedals to Rudder Torque Tube Arm.**

Bolt the rudder pedal to the arms of the rudder torque tube. Make sure the tab for the master cylinder is on the outboard side.

**Step 2. Attach the Master Cylinder.**

Bolt the Master Cylinder to the Pedal and the Torque Tube Arm. Make sure the Master Cylinder is not rubbing the side of the Torque Tube Arm.

